



## Introduction

The OPHYCS project is developing a continuous monitoring system based on optic fibre for H<sub>2</sub> detection. The aim is to develop a sensor that combines the benefits of different detection technologies and to validate it at realistic use cases scenarios, aiming to achieve at least TRL 5, being the basis for further R&D and potential market entrance in the longer term.

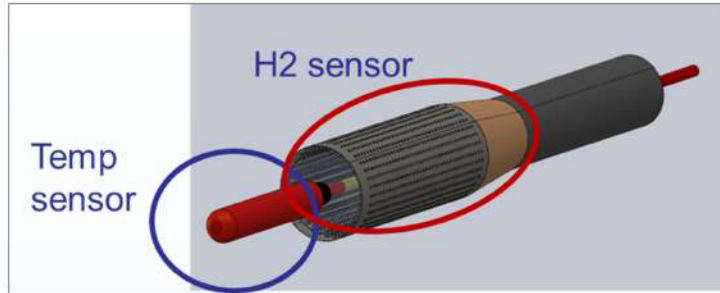


Fig.1 Combination of distributed sensing (DAS/DTS) & specific localized sensing (FBG)

## Methods

The work has been divided into specific technical subjects for a better approach:

- Specification of technical requirements requested to the detection systems.
- Development of sensor solutions: new coating materials for Bragg grated sensors for hydrogen detection validated at experimental level.
- Development of a combined detection system merging three different technologies: innovative combination of Bragg grated sensors with distributed fibre optic sensing based on DAS and DTS technology.
- Development of interrogator and interpretative software.
- Validation tests for the assessment of the system in realistic conditions.

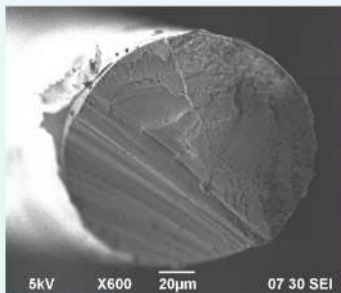


Fig 2. SEM analysis

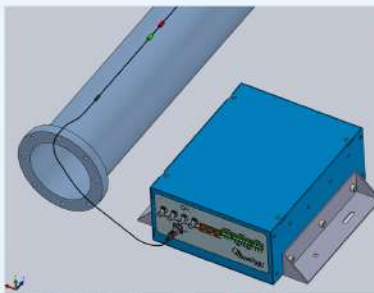


Fig 3. LUMIKER FBG new Interrogator System

## Results

The project aims to develop a high-resolution sensor with a sensitivity of 10 ppm and an accuracy of  $\pm 10\%$ . It will detect hydrogen concentrations up to the Lower Explosive Limit (LEL) of 4%, with detection and recovery times of less than 1 minute. The sensor will operate reliably in temperatures ranging from  $-20^{\circ}\text{C}$  to  $70^{\circ}\text{C}$ , be maintenance-free, and have a lifespan of over 5 years. Additionally, it will exhibit no interference from other gases, ensuring precise and reliable hydrogen detection in various environmental conditions.

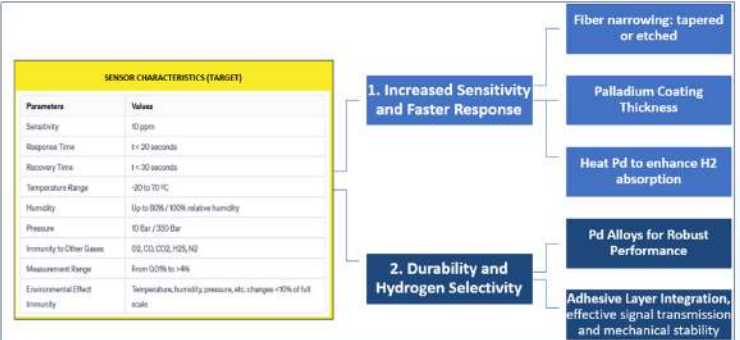


Fig. 4 Sensor characteristics



Fig.5 Pressure Regulating Station (Enagas)

## Conclusion

The targeted outcome of OPHYCS is the development of Proof of Concept (POC) for the technology validated for pipeline leak detection for H<sub>2</sub> and H<sub>2</sub>/NG, for Hydrogen Refuelling Stations and for Gas Midstream installations (such as compressor stations), that could be used across the future H<sub>2</sub> value chain.

## References

- [1] CHJU, 2022. Summary report of the Clean Hydrogen Joint Undertaking expert workshop on the Environmental Impacts of Hydrogen
- [2] ISO 26142:2010, Hydrogen detection apparatus - Stationary applications
- [3] Pathak, A.K.; Verma, S.; et al., 2023. Recent Advances in Optical Hydrogen Sensor including Use of Metal and Metal Alloys: A Review. Photonics 2023, 10, 122



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